











July 16, 2025

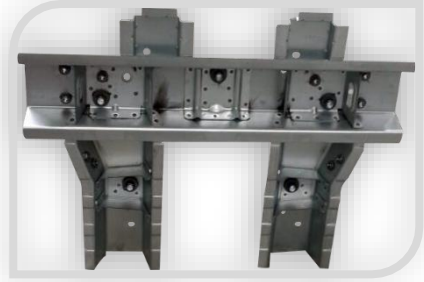
	YEPSAN History
	Capabilities
	Approved Processes
	Shipment Performance
	Projects
	Certificates
	Future Investments
	Customers





YEPSAN®
Defence and Aviation

YEPSAN GROUP



GM General Motors

VOLVO



BENTLEY

Press Lines
(250 – 1600 Tons)
Robotic Welding

28.000 T/year Metal forming
capacity

Aluminium, noise and
heat isolation parts



Sheet Metal

**YEPSAN
Automotive**

**YEPSAN
Mold**

**YEPSAN
Isolation**

**YEPSAN
Defence &
Aviation**



Mold,Dies,Fixtures,Tools
Deep Drawing,Stretch Tools
11.000 h/year production

**TÜRKHAVACILIK
UZAYSANAYII**

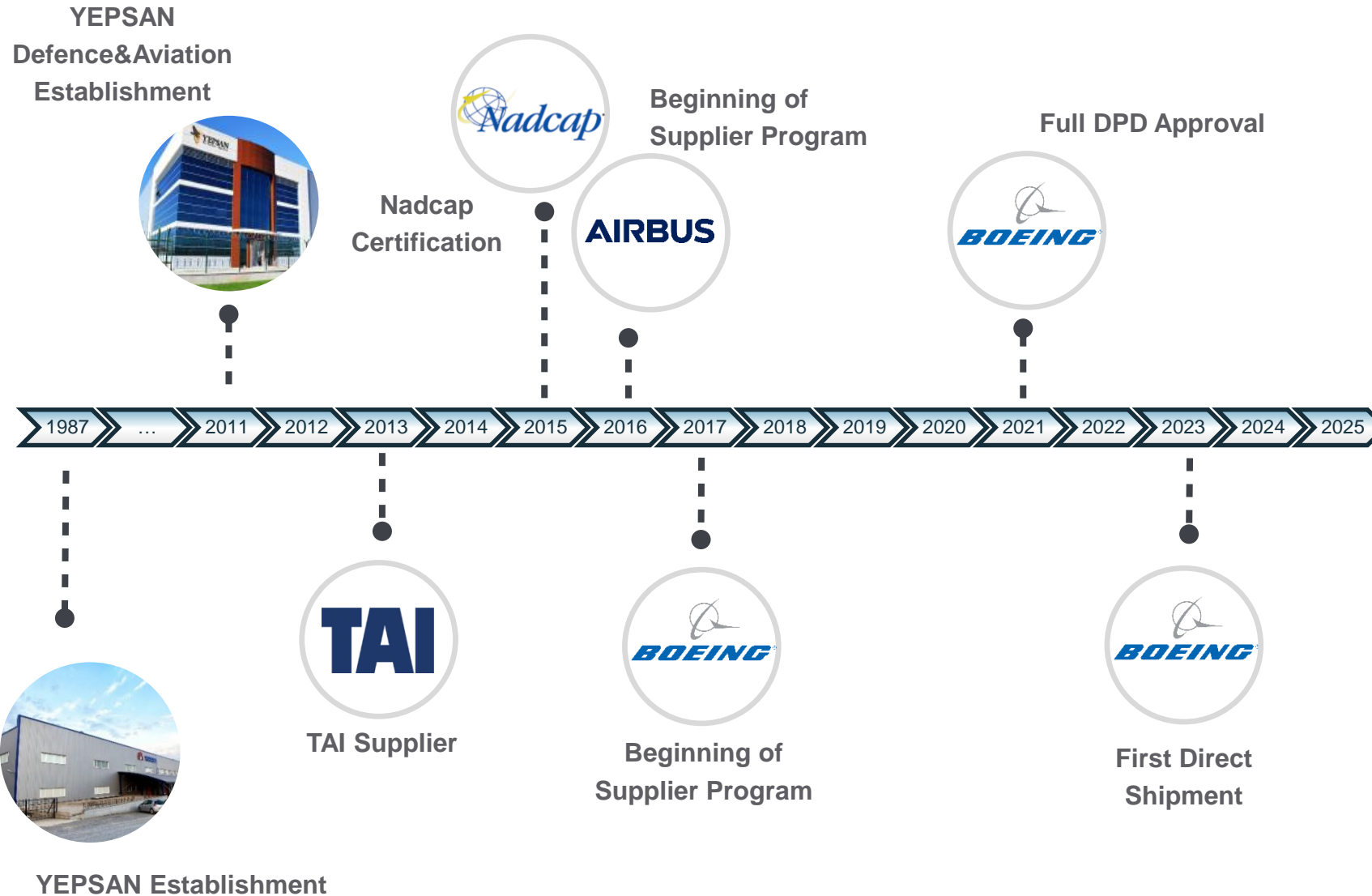
Sheet Metal Parts
Aluminium/Titanium/Steels
Heat Treatment (Nadcap)
NDT (Nadcap)

aselsan



UNCLASSIFIED

YEPSAN HISTORY





YEPSAN®
Defence and Aviation

YEPSAN DEFENCE AND AVIATION



YEPSAN

Defence And Aviation

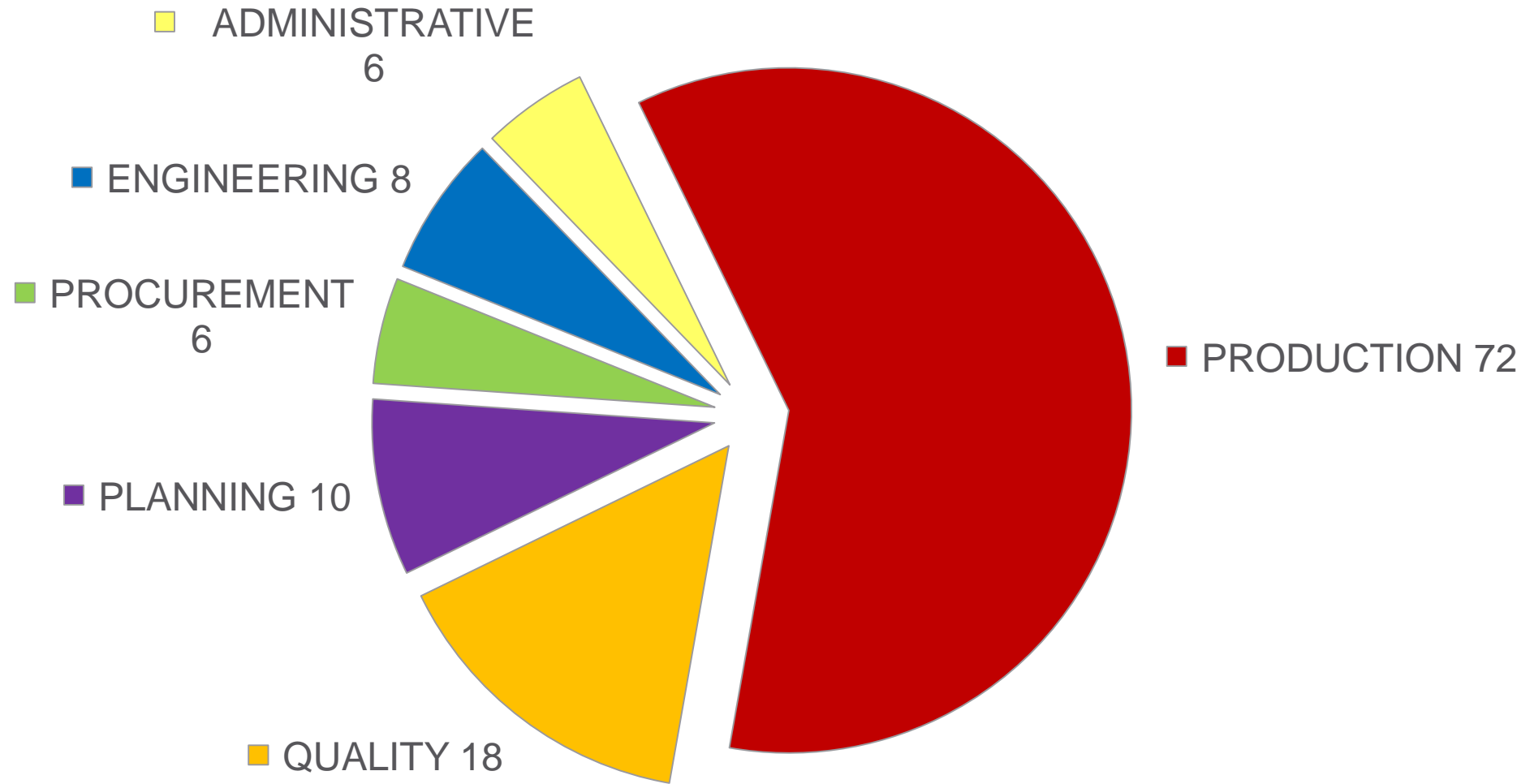
Private Company

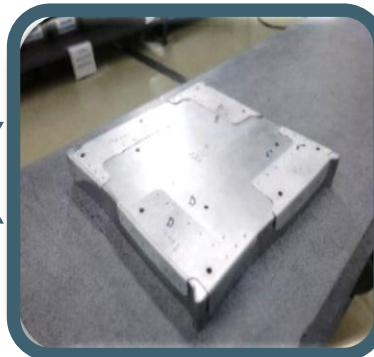
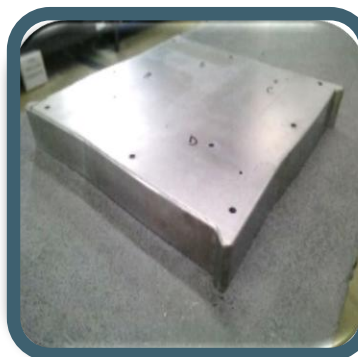
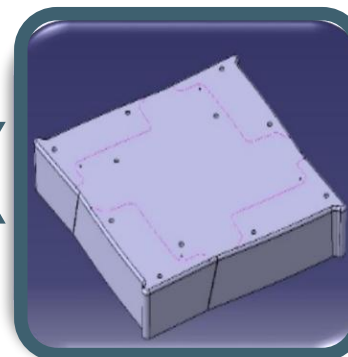
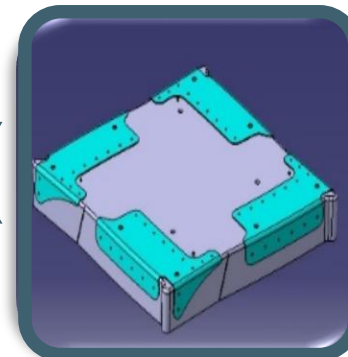
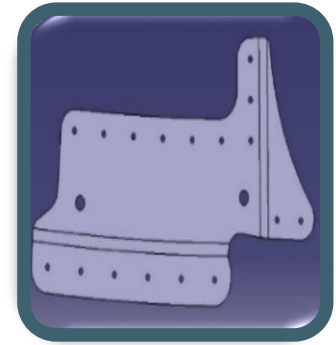
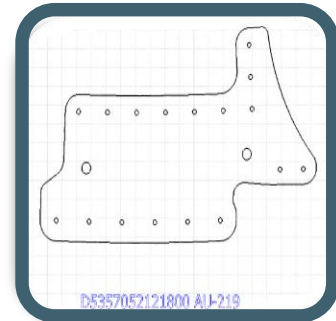
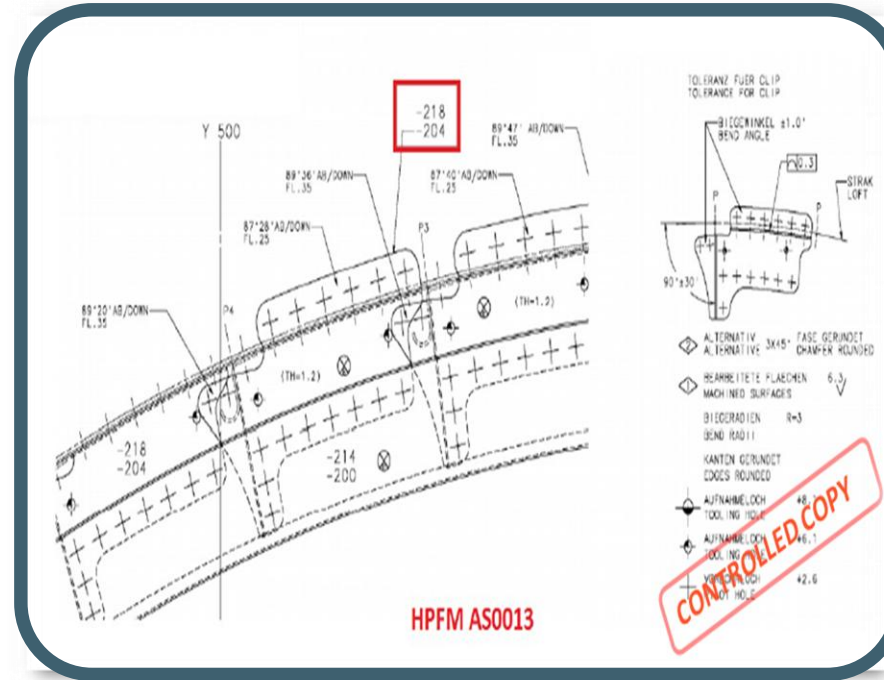
Founded : 2011
Total Area : 17.500 m²
Plant : 7.375 m²

Employees

White-Collar : 31
Blue-Collar : 89
Total: : 120

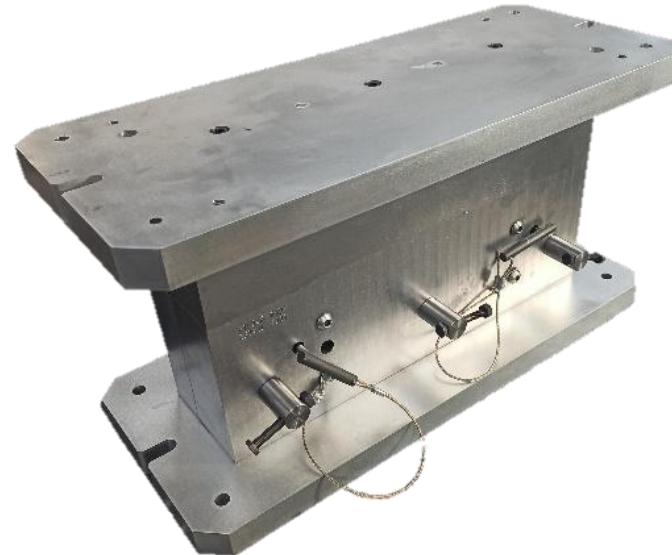
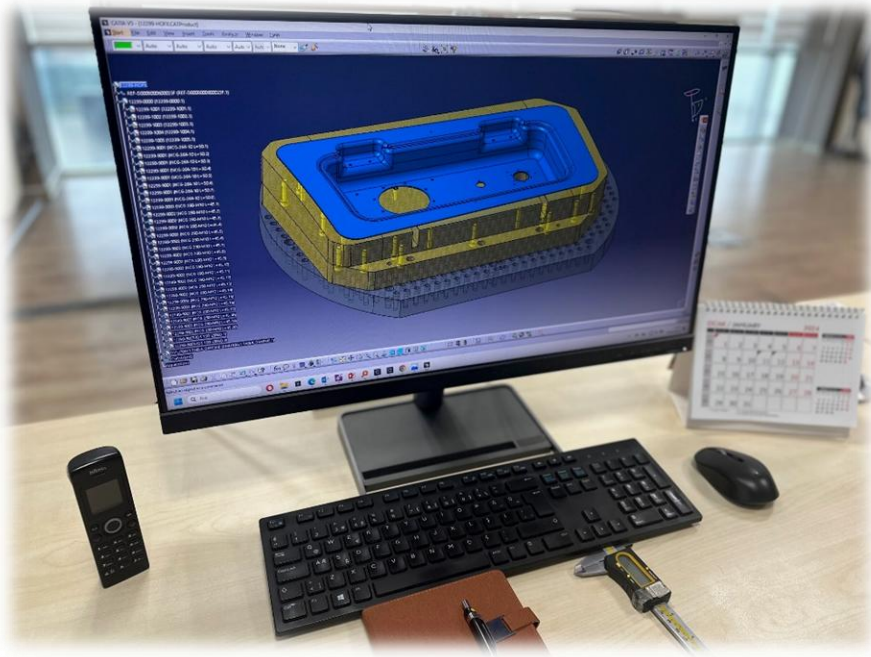
UNCLASSIFIED





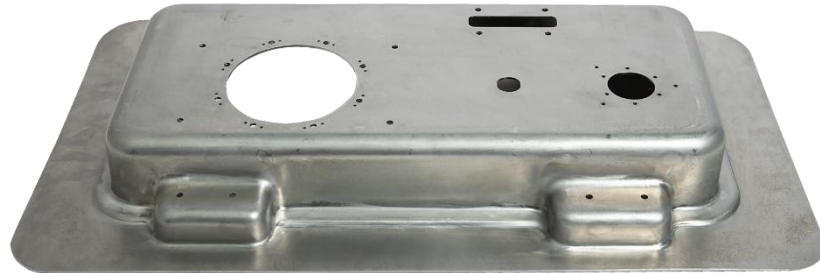


- **Tool Design and Manufacturing**

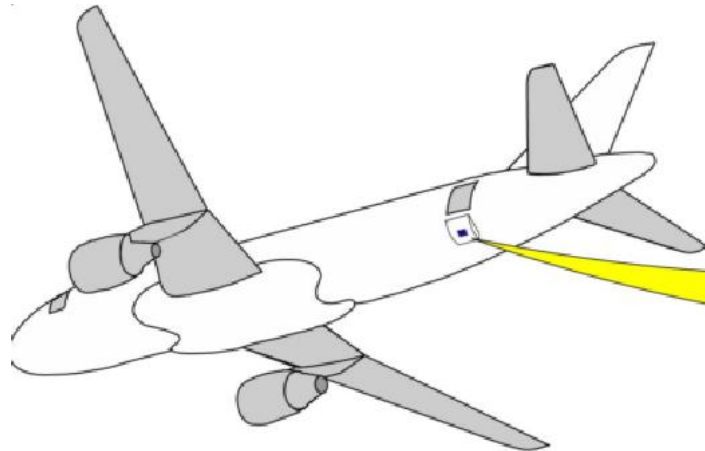




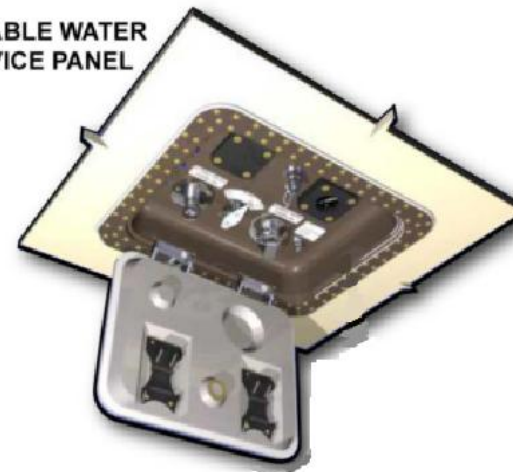
- **Sheet Metal Forming**



Section 18 Shell
Stainless steel



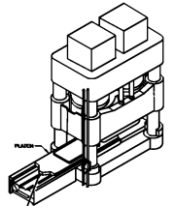
POTABLE WATER
SERVICE PANEL





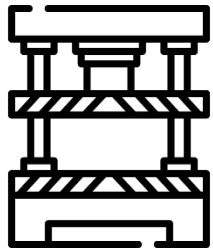
• Sheet Metal Forming

- Hydroforming



Quintus QFC
100 x 700 x 1800 mm
700 bar

- Hydraulic Press



1,000 x 1,000 mm
400 tons*
600 x 800 mm
60 tons

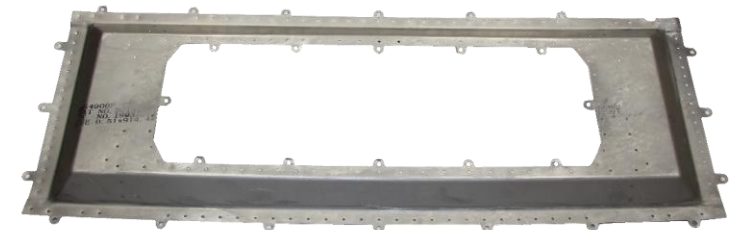
- Eccentric Press



800 x 1,200 mm
120 tons

Materials

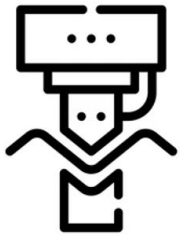
- Inconel
- Titanium
- Aluminium
- Stainless Steel





• Sheet Metal Forming

Bending (Press Brake)



500 x 1,200 mm
900 x 3,000 mm

Material

- Inconel
- Titanium
- Aluminium
- Stainless Steel





• Machining



3-Axis	x (mm)	y (mm)	z (mm)	rpm
Quaser M184C (x2)	610	610	1,020	12,000
4-Axis				
Hipreed VCL1580L (x2)	800	800	1,700	12,000
5-Axis				
Deckel Maho DMU 50	400	450	500	18,000
Deckel Maho DMU 70	520	600	750	18,000
Matsuura MX850	650	780	900	15,000



Material

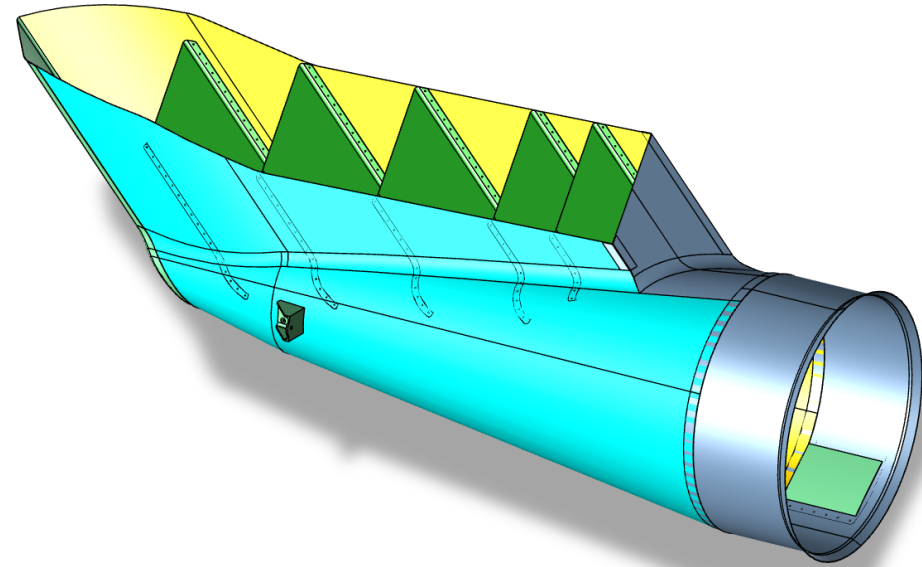
- Aluminium
- Stainless Steel

INCONEL DEEP DRAWING



Tool Size: 3,000 x 1,800 x 1,200 mm
Tool Weight: 10,000 kg

Part Material: Inconel 625
Plate Size: 0.6 x 914 x 2000 mm

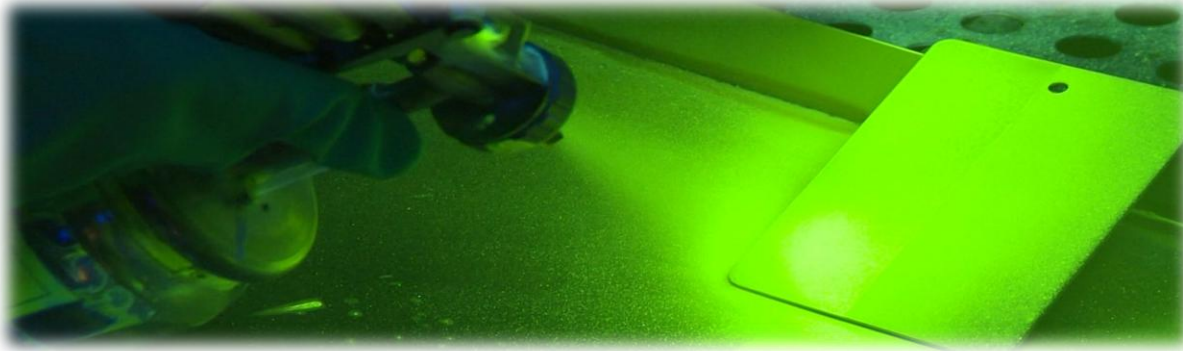


T70 - Turkish Utility Helicopter



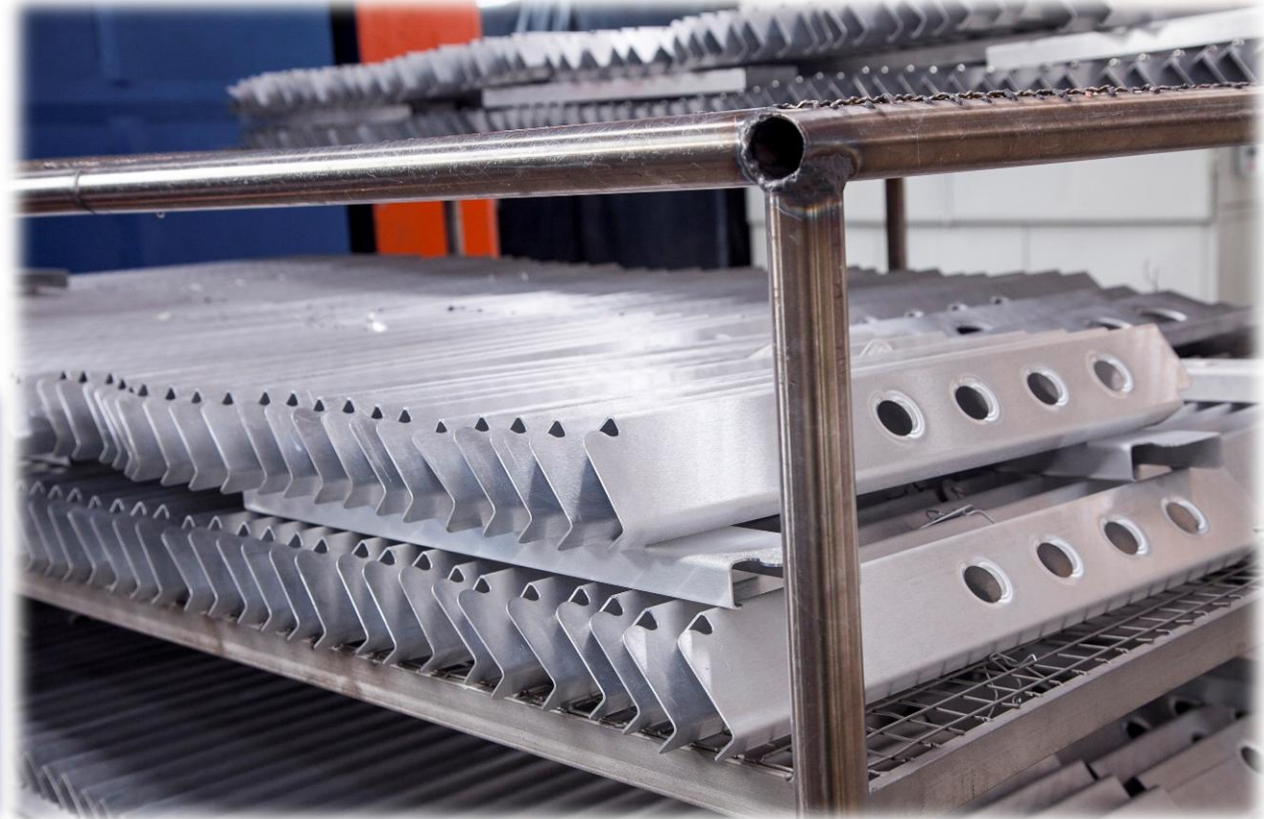
- **NDT (NADCAP)**

- Penetrant oven: 1,000 x 1,500 x 2,500 mm



- **Heat Treatment (NADCAP)**

- For aluminium components
- Drop bottom furnace: 1,300 x 1,400 x 1,700 mm
- Aging furnace: 1,500 x 1,500 x 2,200 mm



- **FAI**

- CMM: Hexagon DEA Global Silver Advantage (x2) 800 x 900 x 2,000 mm
- Laser Scanner: Hexagon Absolute Arm 1,250 x 2,500 x 2,500 mm





- **Assembly**
 - Production and assembly of cabinets and module boxes for Havelsan





In accordance with Airbus Procedure AP5270, this attestation is granted to
YEPSAN SAVUNMA VE HAVACILIK SANAYI VE TICARET ANONIM SIRKETI
30. CADDE NO7 MALIKOY SINCAN
ANKARA
6909
Turkey

This attestation demonstrates recognition of Airbus Qualifications for :
01 Joining Techniques ; 03 Installation, Manufacture, Fabrication ; 04 Heat Treatment ; 08 Marking
09 Cleaning, De-oxidation, Pickling, Chemical Coating ; Non Destructive Testing

Note : saying that the real qualification data base is the official QSPL data base published at www.airbus.com on the Airbus Qualified Special Process List (QSPL) at the issuance date of this attestation.

Supplier ID: 310285

Attestation Issuance date: 25 Oct 2016 12:01

AN AIRBUS GROUP COMPANY

Qspl support:
qspl-support.procurement@airbus.com

AIRBUS S.A.S
SOCIETE PAR ACTIONS SIMPLIFIEE
AU CAPITAL DE 2.704.375 EUROS
383 474 834 R.C.S. TOULOUSE

SEGE SOCIAL :
1 ROND POINT MAURICE BELLONTE
31707 BLAGNAC CEDEX - FRANCE
PHONE +33 (0)5 61 90 33 33



AUTHORIZED PROCESSES

YEPSAN SAVUNMA VE HAVACILIK SANAYI VE TICARET ANONIM SIRKETI/Turkey/310285

Family	Ref. No. (PS)	Title (PS)	Ref. No. (PI)	Title (PI)	Special Process	PS Current Version	Status	Limitations	First ATP or Qualification date	Airbus Reference No
03 Installation, Manufacture, Fabrication	80-T-30-4010	Machining of Metallic Components	80-T-30-4010	Machining of Metallic Components	No		QUALIFIED		07/06/2016	POSB3_16_414 198 (1T89758)
03 Installation, Manufacture, Fabrication	80-T-30-6918	Finishing of Metal Components Deburring, Cleaning	80-T-30-6918	Finishing of Metal Components Deburring, Cleaning	No		QUALIFIED		08/06/2016	POSB3_16_414 198 (1T89758)
01 Joining Techniques	80-T-30-9910	Drilling, Reaming and Countersinking of Rivet and Screw Holes	80-T-30-9910	Drilling, Reaming and Countersinking of Rivet and Screw Holes	Yes		QUALIFIED WITH LIMITATIONS	Process is limited to satisfy drawing requirements of Section 19. Manual Drilling via drill guns or comparable means was neither applied nor audited	07/06/2016	POSB3_16_414 198 (1T89758)
03 Installation, Manufacture, Fabrication	80-T-32-1000	Forming of Aluminium Sheets and Sections	80-T-32-1000	Forming of Aluminium Sheets and Sections	No		QUALIFIED		08/06/2016	POSB3_16_414 198 (1T89758)
09 Cleaning, De-oxidation, Pickling, Chemical Coating	80-T-35-0014	Cleaning with Organic Solvents Cold Cleaning Agents	80-T-35-0014	Cleaning with Organic Solvents Cold Cleaning Agents	No		QUALIFIED		07/06/2016	POSB3_16_414 198 (1T89758)
04 Heat Treatment	80-T-36-1010	Heat Treatment of Aluminium	80-T-36-1010	Heat Treatment of Aluminium	Yes		AUTHORISATION TO PROCEED until 2016-12-31		07/06/2016	POSB3_16_414 198 (1T89758)
08 Marking	80-T-39-0132	Marking with Indelible Ink	80-T-39-0132	Marking with Indelible Ink	No		QUALIFIED		07/06/2016	POSB3_16_414 198 (1T89758)
Non Destructive Testing	AITM6-6004	For Inspection Processes Determination of electrical conductivity of aluminium alloys by Eddy current method	AITM6-6004	For Inspection Processes Determination of electrical conductivity of aluminium alloys by Eddy current method	Yes	3	QUALIFIED		07/06/2016	POSB3_16_414 198 (1T89758)



Document D1-4426 - Processes for BE10404347

Detail Information for Processor Code number: BE10404347	
Supplier Name: YEPSAN DEFENCE & AEROSPACE IND CO	
Address:	BASKENT ORGANIZE SANAYI, BOLGESI 30 CD NO 7 MALIKOY SINCAN
City/town:	ANKARA
Province/state:	06909
Country:	TURKEY
Area:	
Contact Name:	Muhammet UNAL
Title:	Quality Manager
Phone:	9031264015724
Fax:	903126401576
Boeing Contact Name:	Duygu Demirci
Boeing Contact Email:	duygu.demirci2@boeing.com

* An acronym in the "Nadcap Commodity" column only indicates that [Nadcap accreditation may be required](#) for this Process Code. It does not provide any indication of this company's actual Nadcap accreditation status.

Process Code	*Nadcap Commodity	Limitation Codes	Doc Notes	Nomenclature	Specification Number
003	AQS	None	None	Quality Management System (QMS) as defined in D1-4426 Processor Requirements Sec 6.16.3	Quality System
111	HT	None	None	Heat Treat of Aluminum Alloys	BAC 5602
410	NDT	None	None	Penetrant Inspection	BAC 5423
410A	NDT	None	None	Liquid Penetrant Inspection	BSS 7039
803	MTL	None	None	Metallurgical Testing	Met. Testing
806	HT	None	None	Temper Inspection of Non-ferrous Alloys (Conductivity Method including BAC 5651)	BAC 5946
806A	HT	None	None	Hardness Testing	BAC 5650

DIGITAL PRODUCT DEFINITION DISCIPLINE APPROVAL RECORD THE BOEING COMPANY

YEPSAN DEFENCE & AEROSPACE IND CO

BEST Code: BE10404347

BASKENT ORGANIZE SANAYI, BOLGESI

ANKARA, 06909

TURKEY

General Information

Supplier Contact:**Title:****Request Justification:****Justification Reason:**

Approval Details

Approval Type: Full
Discipline Category: DPD, MBD, CMS, Plotter
Requesting BU: BCA
Requesting Site: BCA Puget Sound

Approval Status: Approved
Comments: N/A

Approval Details

Approval Type: Full
Discipline Category: DPD, MBD, CMS, Plotter
Requesting BU: BCA
Requesting Site: BCA Puget Sound

Approval Status: Approved**Comments:** N/A**Last DAR Update:** 07 Nov 2022**Last On Site Performed:** 03 Nov 2022**Maintenance Performed:** 07 Nov 2022**Next Maintenance Due:** 17 Jan 2021

Site Approvals

Site	Approval Type	Approval Status	Limited Expiration	Discipline Category	Software/Version	Transfer Method
BCA SEAT	Full	Approved	N/A	DPD, MBD	CATIA V5 - R2018 SP6HF6	BPN
BCA SLKC	Full	Approved	N/A	DPD, MBD	CATIA V5 - R2018 SP6HF6	BPN
BDS OKCY	Full	Approved	N/A	DPD, MBD	CATIA V5 - R2018 SP6HF6	BPN

Coordinate Measurement System (CMS) Capabilities

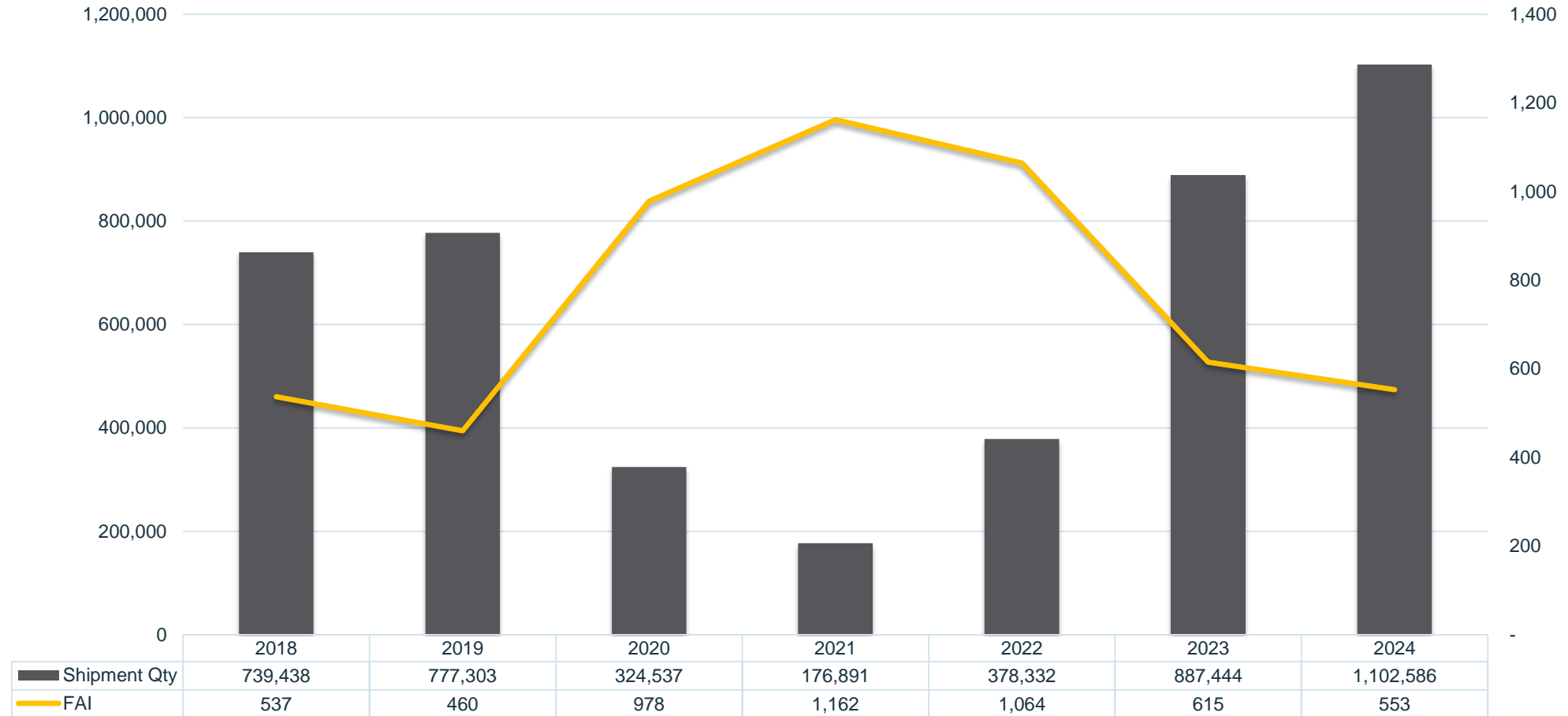
CMS	Software	Approved By	Comments
Fixed Coordinate Measurement Machine	PC DMIS 2022.1	DPD	HEXAGON Global 092008 (2013) (ID: KA-026)

Plotter Capabilities

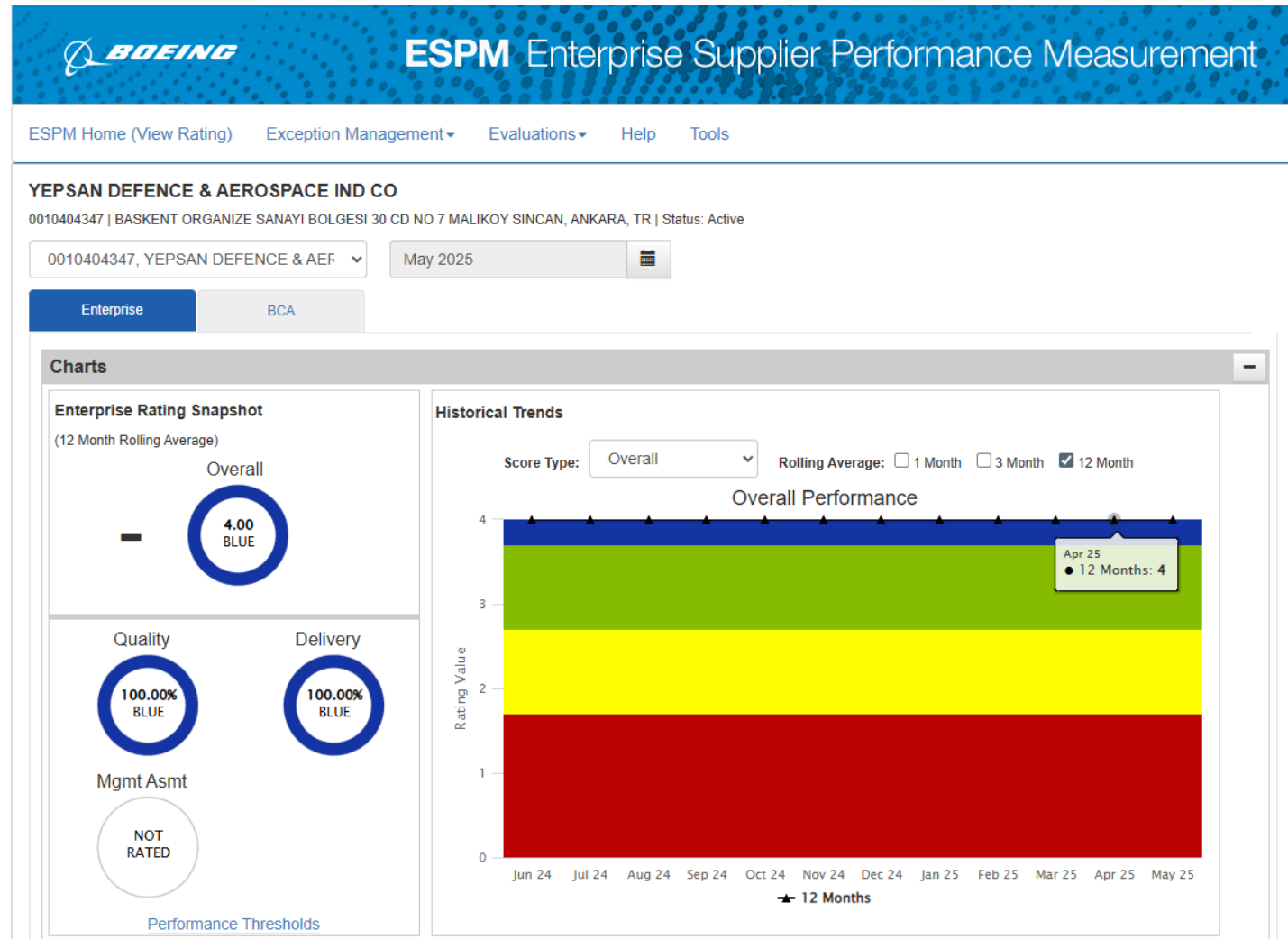
Flatbed Plotter: No
Comments: No flatbed plotter at time of approval
Roll Plotter: Yes
Comments: EPSON SC-T5400 Printer K331A (2019)
Identification #: KA-198

SHIPMENT PERFORMANCE

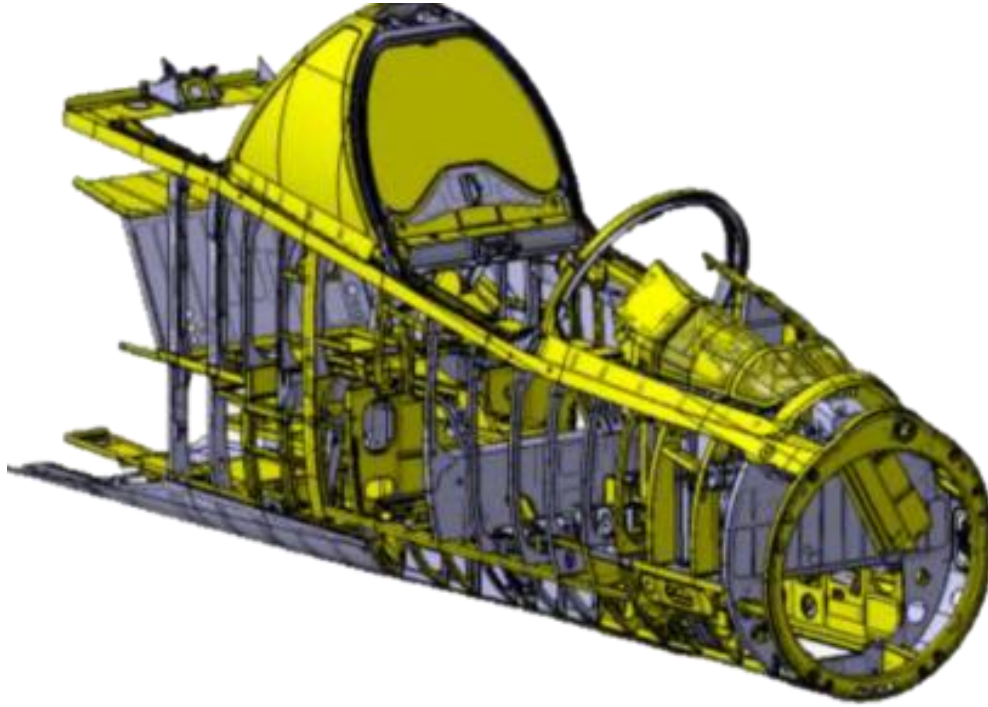
2018 - 2024 SHIPMENT



■ Shipment Qty — FAI



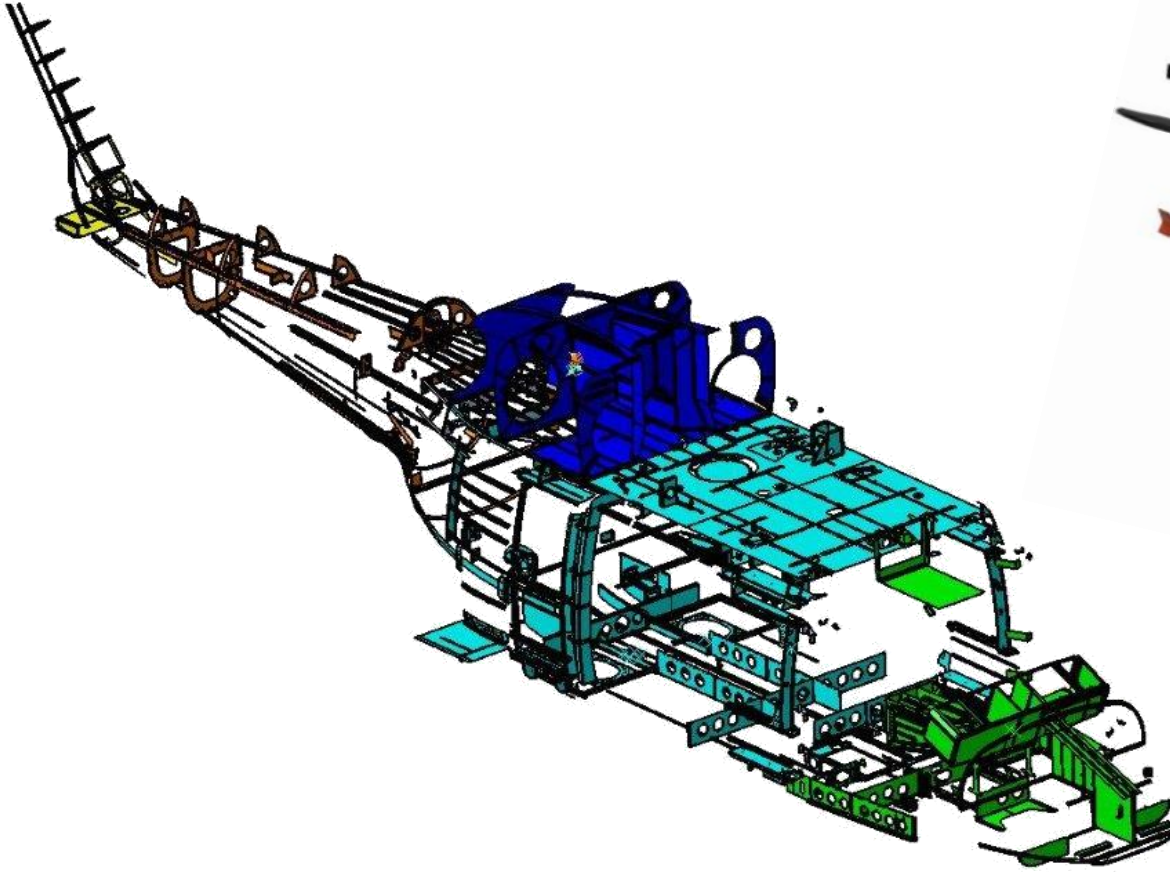
		Delivery	Quality	Mgmt Asmt	Overall Rating
BLUE	Superior	100% - 100%	100% - 100%	3.70 - 4	3.70 - 4
GREEN	Satisfactory	98% - 99.99%	99.80% - 99.99%	2.70 - 3.69	2.70 - 3.69
YELLOW	Needs Improvement	90% - 97.99%	98% - 99.79%	1.70 - 2.69	1.70 - 2.69
RED	Unsatisfactory	0% - 89.99%	0% - 97.99%	0 - 1.69	0 - 1.69



- 300+ Different References
- 5,000+ Parts

TAI PROGRAM
HÜRKUŞ - Trainer Aircraft

UNCLASSIFIED



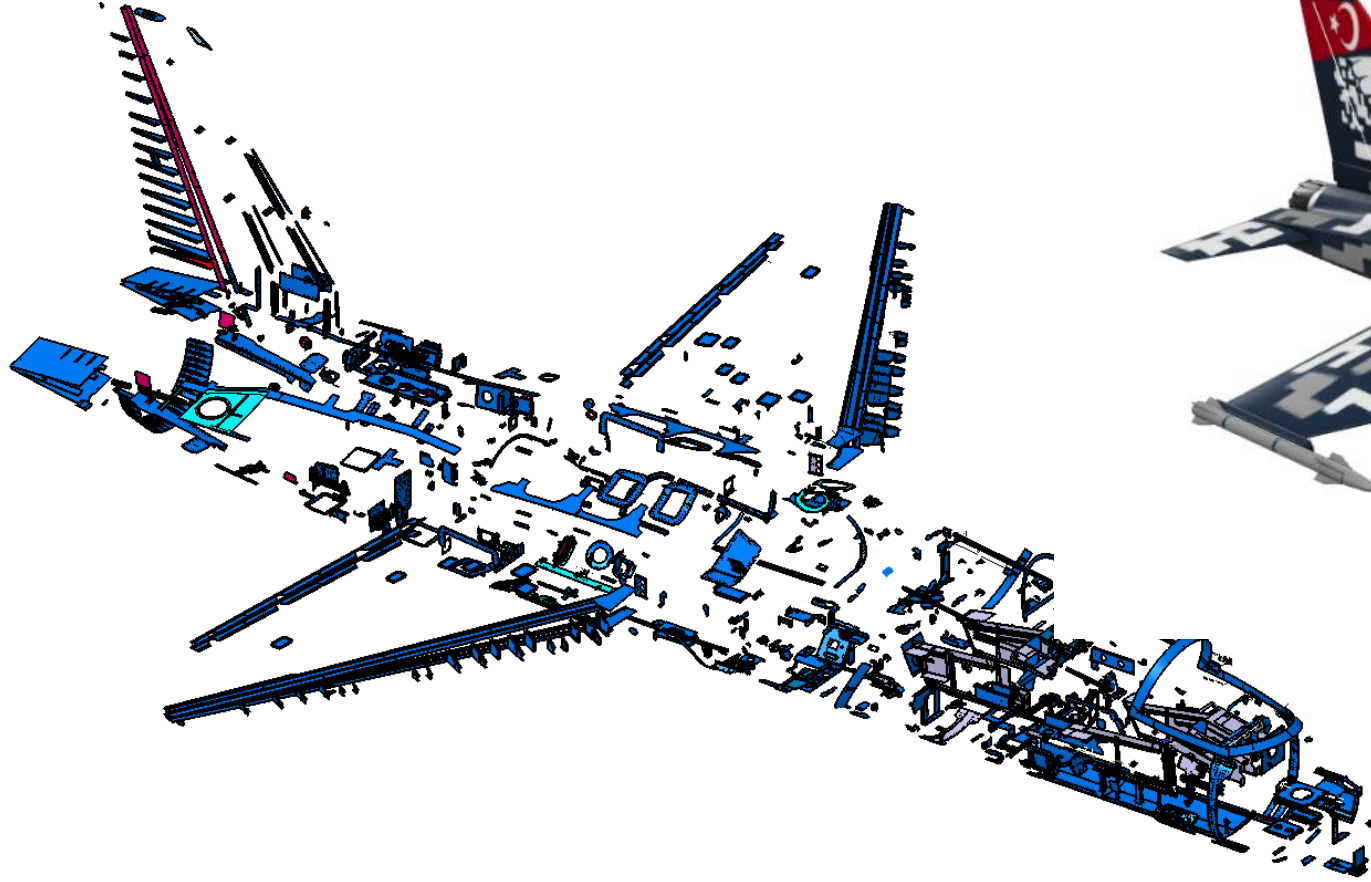
- 1,300+ Different References
- 3,500+ Parts

TAI PROGRAM
T625 – GÖKBEY Utility Helicopter

UNCLASSIFIED



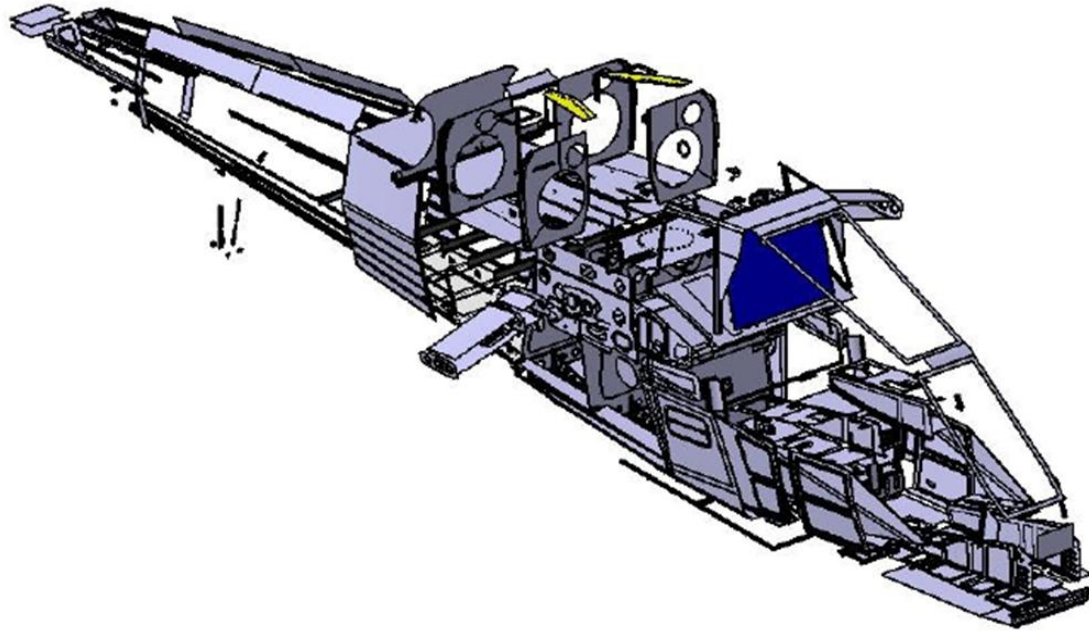
DOMESTIC PROJECTS



- 1,700+ Different References
- 9,000+ Parts

TAI PROGRAM
HÜRJET – Jet Training and Light Attack Aircraft

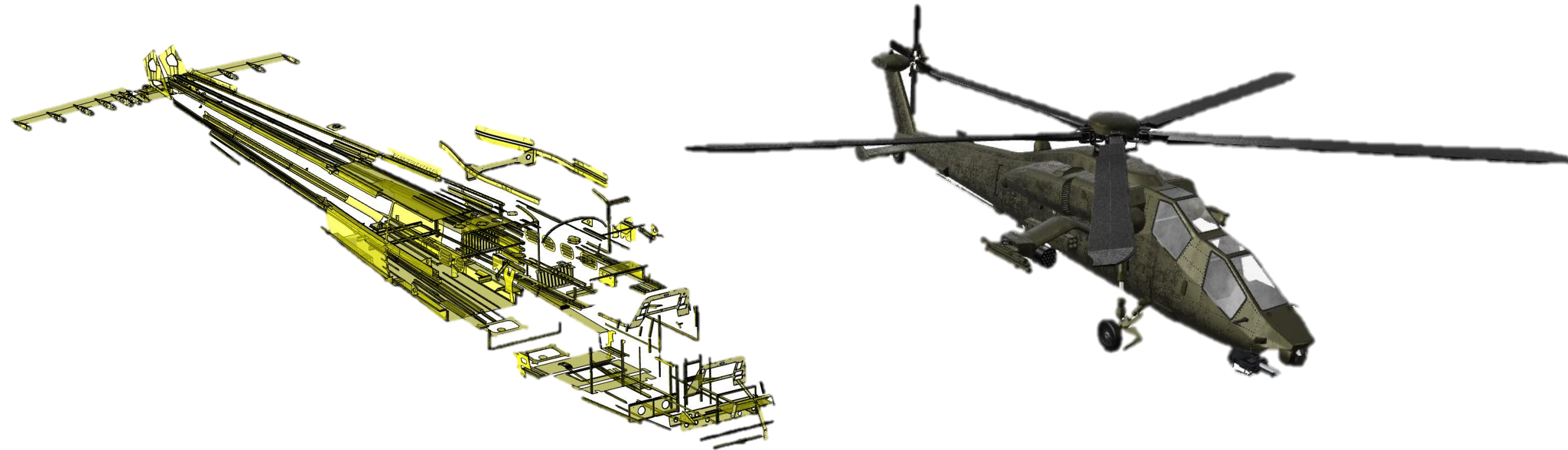
UNCLASSIFIED



- 900+ Different References
- 2,000+ Parts

TAI PROGRAM
T629 - Unmanned, Electric Attack Helicopter

UNCLASSIFIED



- 500+ Different References

TAI PROGRAM
T129 - Heavy Duty Attack Helicopter

UNCLASSIFIED

DOMESTIC PROJECTS



- 1,375 Different References
- 60,000+ Parts

TAI PROGRAM
T70 - Turkish Utility Helicopter

UNCLASSIFIED

DOMESTIC PROJECTS



KAAN
Turkish 5th Generation Fighter

- 650 Different References
- 20,000+ Parts



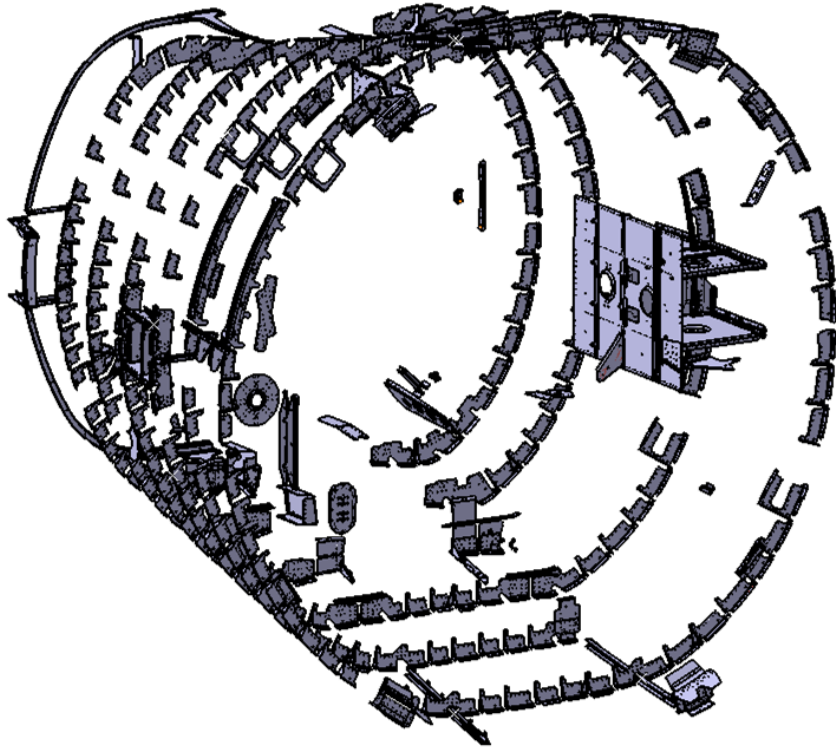
ATAK
Turkish Attack Helicopter

- 50 Different References
- 90,000+ Parts

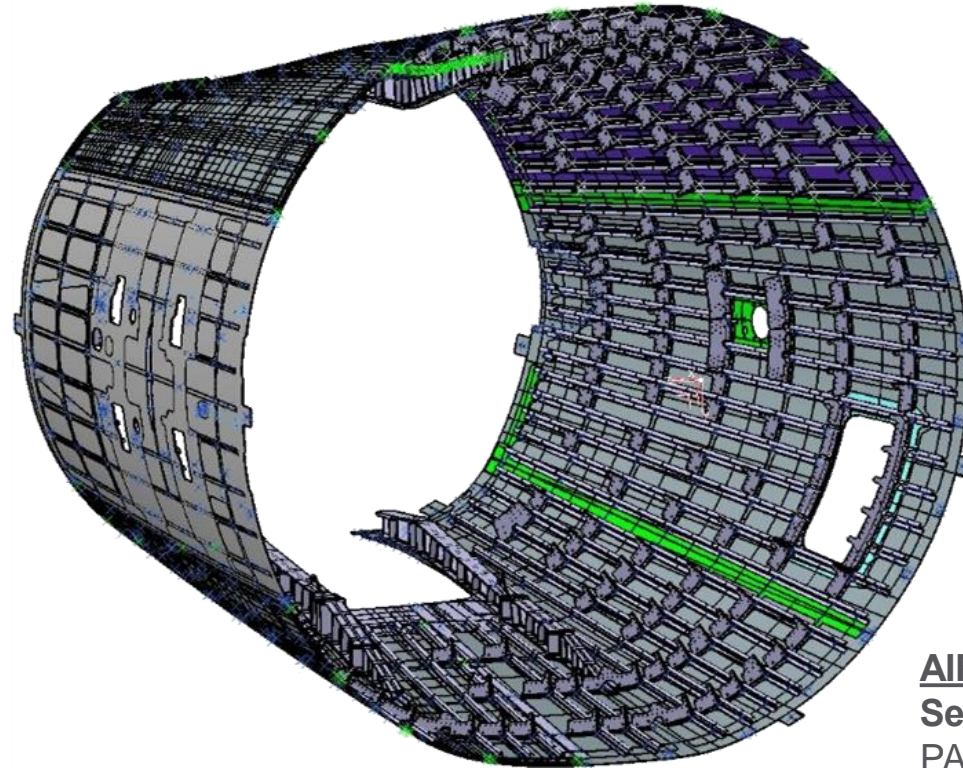


OTHER
Various Drone Programs

- 250 Different References
- 7,000+ Parts



- 1,500+ Different References
- 560,000+ Parts shipped in 2024



AIRBUS PROGRAMS

Sec 19

PAG SA Section 19 Shells&Barrel
(A319/320/321 – Single Aisle)

Sec 18

Section 18 panels
(A319/320/321 – Single Aisle)

A400M

A220

UNCLASSIFIED



AIRBUS PROGRAMS

Sec 19

PAG SA Section 19 Shells&Barrel
(A319/320/321 – Single Aisle)

Sec 18

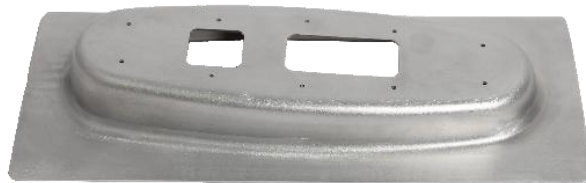
Section 18 panels
(A319/320/321 – Single Aisle)

A400M

A220

UNCLASSIFIED

BOEING PROJECTS



- 2,500+ Different References
- 460,000+ Parts shipped in 2024

BOEING PROGRAMS

737/737 Max

747

767

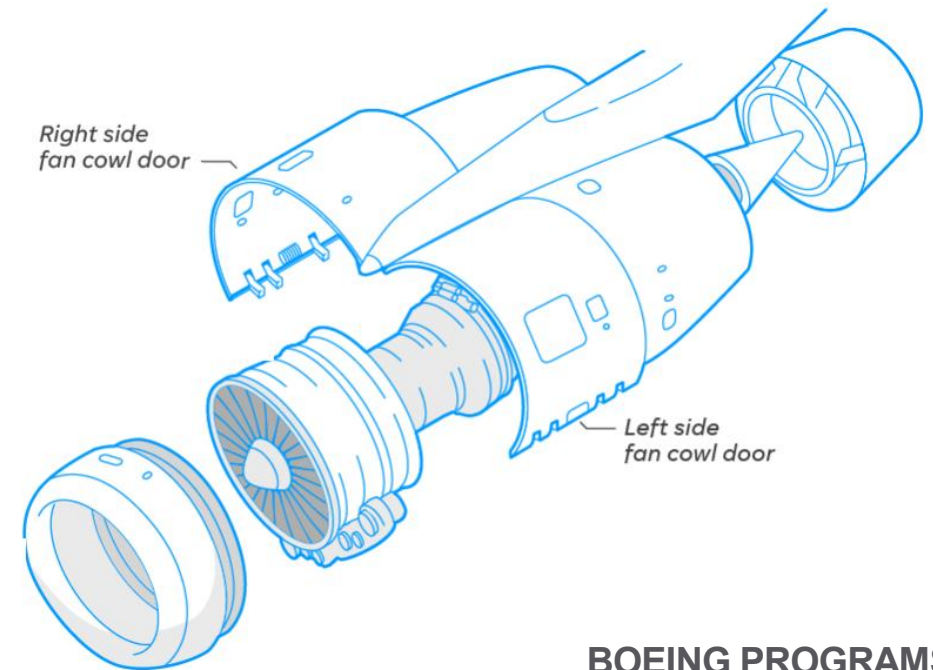
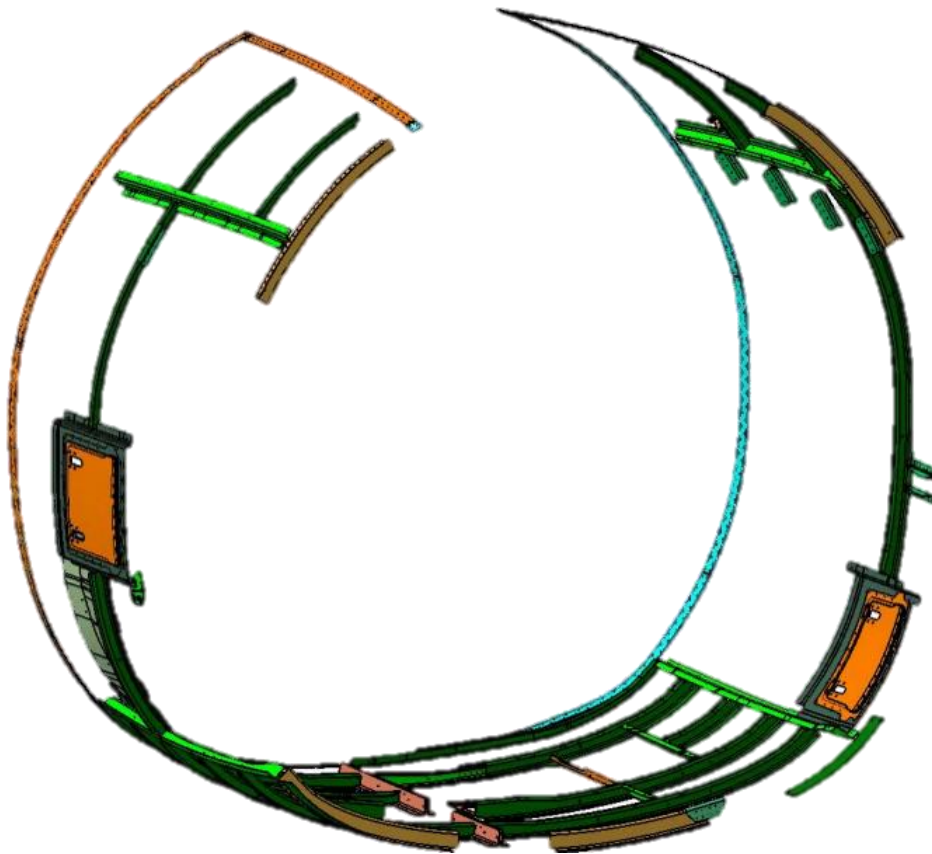
777

787

Boeing Fan Cowl

Section 48

BOEING PROJECTS



BOEING PROGRAMS

737/737 Max

747

767

777

787

Boeing Fan Cowl

Section 48



AS9100D Certification

Bureau Veritas Certification



Certificate of Approval

This is to certify that the Quality Management System of:

Yepsan Savunma ve Havacılık Sanayi ve Ticaret A.Ş.

BAŞKENT OSB 30. CAD. NO:7 MALIKOY SINCAN, ANKARA, TURKEY

has been audited in accordance with the requirements of EN 9104-001:2013 by Bureau Veritas Certification and conforms to the following Quality Management Systems Standards detailed below

Standards

BS EN ISO 9001:2015

EN 9100 : 2018

(Technically equivalent to AS9100D)

Scope of certification

PRODUCTION AND SALES OF CUT, COLD FORMED MACHINED METAL SHEETS, HEAT TREATMENT OF SHEET ALUMINUM ALLOYS, NON-DESTRUCTIVE AND MATERIAL TESTING OF METALS FOR AEROSPACE AND DEFENSE INDUSTRY.

Certification Structure: **Single Site**

This certificate forms part of the approval identified by certificate number:

TR011584

Original ASCS Approval: **12-09-2013**

Certificate Issue Date: **11-09-2022**

Certificate Expiry Date: **10-09-2025**

Trevor William Douce
Authorised Signatory




0008

Further clarifications regarding the scope of this certificate and the applicability of the management system requirements may be obtained by consulting the organisation.

Certification Body: Bureau Veritas Certification Holding SAS-UK Branch 5th Floor,
88 Prescot Street, London, E1 8HG, United Kingdom



Merit


Administered by PRI

This certificate is granted and awarded by the authority of the Nadcap Management Council to:


YEPSAN SAVUNMA VE HAVACILIK SAN. VE Tic. A.S.

BASKENT OSB 30. CAD. NO:7 Malikoy Sincan
Ankara, 06909
Turkey

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:

NonDestructive Testing

Certificate Number: 11964218566
Expiration Date: 31 May 2026
Accreditation Length: 24 Months


Jay Solomond
Executive Vice President & Chief Operating Officer

Merit

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

Merit

Merit


Administered by PRI

This certificate is granted and awarded by the authority of the Nadcap Management Council to:

YEPSAN SAVUNMA VE HAVACILIK SAN. VE Tic. A.S.

BASKENT OSB 30. CAD. NO:7 Malikoy Sincan
Ankara, 06909
Turkey

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:

Heat Treating



Jay Solomond
Executive Vice President & Chief Operating Officer

Certificate Number: 11964227530
Expiration Date: 31 May 2027
Accreditation Length: 24 Months

Merit

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

Merit



YEPSAN®
Defence and Aviation

CERTIFICATES

TURKISH MINISTRY OF DEFENCE Approved Supplier



TÜRKİYE CUMHURİYETİ
MİLLÎ SAVUNMA BAKANLIĞI
ASKERÎ FABRİKALAR GENEL MÜDÜRLÜĞÜ
(REPUBLIC OF TÜRKİYE MINISTRY OF NATIONAL DEFENCE)
(GENERAL DIRECTORATE OF MILITARY FACTORIES)

Onaylı Tedarikçi Belgesi
(Approved Supplier Certificate)

Aşağıda adı geçen firma yapılan denetleme ve
değerlendirmeler sonucunda bu belgeyi almaya hak kazanmıştır.
(The company mentioned below has been awarded the Approved Supplier Certificate
according to the examinations and assessments made.)

Yepsan Savunma ve Havacılık Sanayi Ticaret A.Ş.

Belge Numarası : 353/2023
(Certification Number)
Kapsam : Üretim / İmalat (Production) , Tasarım (Design)
(Scope)
Belge Başlangıç Tarihi : 16.12.2021
(Date of Issue)
Belge Bitiş Tarihi : 16.12.2026
(Expiry Date)
Belge Geçerlilik Kontrolü
(Certificate Validity Check)



İmdat ERSOY
Genel Müdür
(General Manager)

UNCLASSIFIED



THE REPUBLIC OF TURKEY
MINISTRY OF FOREIGN AFFAIRS

TURKISH NATIONAL SECURITY AUTHORITY Facility Security Clearance

95091151-520.55-2022/33840542

FACILITY SECURITY CLEARANCE CERTIFICATE (FSCC)

This is to certify that facility security clearance was granted to Yepsan Savunma ve Havacılık Sanayi ve Ticaret A.Ş. (located at Malıköy Başkent OSB Mahallesi 30. Cadde Yepsan Havacılık Sanayi Blok No:7 Sincan/ANKARA) by the National Security Authority of the Republic of Turkey on **12 January 2022** in accordance with the provisions of the Industrial Security Directive, supporting Enclosure "G" to the NATO Security Policy (C-M(2002)49), and that this clearance is valid until **30 December 2026**.

The National Security Authority of the Republic of Turkey confirms that the above-mentioned facility possesses storage capabilities approved for safeguarding of classified information up to the "NATO SECRET" level.

This certificate has been issued upon the request of the said company.

Signed : Bekir Sarp ERZİ

Title : Head of Department
NATO and Euro-Atlantic Security
Infrastructure and Logistics



YEPSAN FACILITY





YEPSAN's 2025 - 2026 investment plans include factory floor expansion for CNC machining and assembly lines.





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